

- **Shift operations.** During shift operations, either maintain continuous control of the energy-isolating devices or require that the oncoming shift verify de-energization and lockout/tagout. The following figures illustrate lockout/tagout applications.

Figure 1

Multiple Lockout/Tagout of Energy Isolating Devices on Electrical Control Boxes

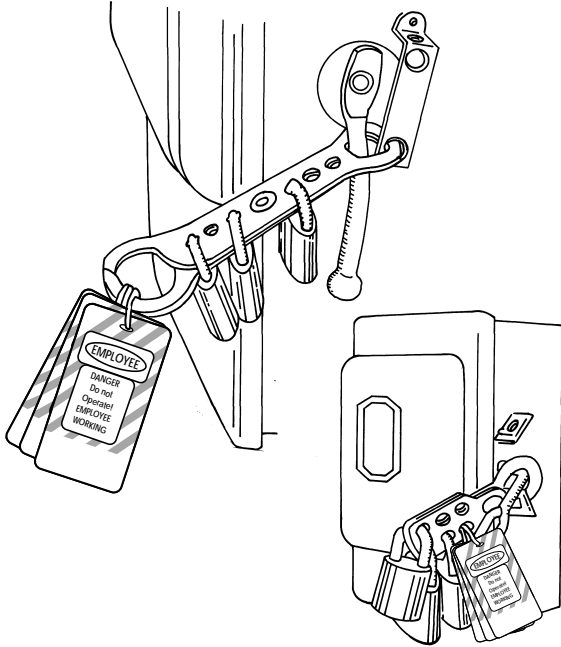


Figure 2

Lockout Box for Group Lockout. Key to Single Machine Locking Device Is Inside Box and Multiple Locks Secure the Box

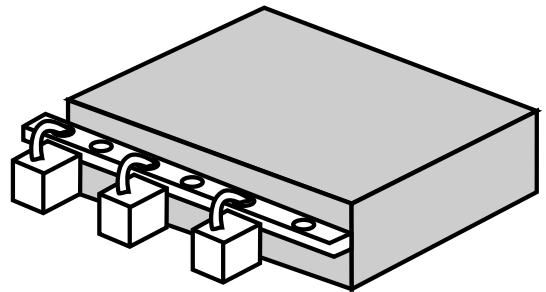


Figure 3

Cable or Chain Used for Lockout of Valve That Does Not Have a Locking Provision

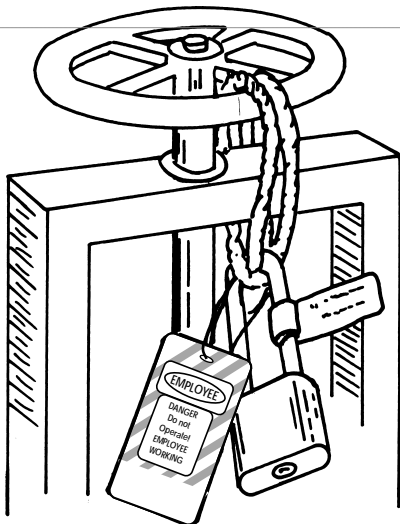


Figure 4

Multiple Locks and Tags on a Pneumatic Valve

